



## Master S 400

632140001

Master S 400 is designed for high-performance Stick (MMA) welding. 400 A power source including cellulose welding characteristics provides great welding results with pleasurable welding experience.

### Technical data

Description	Value
Mains connection voltage	380...440 V $\pm 10\%$
Mains connection phases	3~50/60 Hz
Mains connection cable type	4G, H07RN-F
Mains connection cable size	4 mm <sup>2</sup>
Rated maximum input power [S1max]	18 kVA
Mains fuse	25 A
Output at +40 °C, 60% TIG	400 A

Description	Value
Output at +40 °C, 100% TIG	310 A
Output at +40 °C, 60% MMA	400 A
Output at +40 °C, 100% MMA	310 A
Power factor at rated maximum current [ $\lambda$ ]	0.89
Efficiency at rated maximum current [ $\eta$ ]	89 %
EMC class	A
Minimum short-circuit power of supply network [Ssc]	4.8 MVA
Welding connection type	DIX
Recommended minimum generator power [Sgen]	25 kVA
Degree of protection (fully installed)	IP23S
External dimensions, length	570 mm
External dimensions, width	270 mm
External dimensions, height	370 mm
Weight without accessories	20.5 kg
Standards	IEC 60974-1, -10